

Publication number:

**0 137 851**  
**A1**

12

# EUROPEAN PATENT APPLICATION

published in accordance with Art. 158(3) EPC

21 Application number: 84900750.5

51 Int. Cl.<sup>4</sup>: **G 02 F 1/31, G 02 F 1/05,**  
**G 02 B 5/174**

22 Date of filing: 10.02.84

Data of the international application taken as a basis:

86 International application number:  
PCT/JP 84/00039

87 International publication number:  
WO 84/03155 (16.08.84 84/20)

30 Priority: 10.02.83 JP 20612/83  
19.05.83 JP 88526/83  
18.07.83 JP 131238/83

71 Applicant: Matsushita Electric Industrial Co., Ltd., 1006, Oaza Kadoma, Kadoma-shi Osaka-fu, 571 (JP)

72 Inventor: KAWAGUCHI, Takao, 1-98, Todacho Moriguchi-shi, Osaka-fu 570 (JP)  
Inventor: ADACHI, Hideaki, 30-18, Kitanakaburi 3-chome Hirakata-shi, Osaka-fu 573 (JP)  
Inventor: SETSUNE, Kentaro, 24-9, Niwashiroda 4-cho Sakai-shi, Osaka-fu 590-01 (JP)  
Inventor: OHJI, Kenzo, 680-72, Ichibuncho Ikoma-shi, Nara-ken 630-02 (JP)  
Inventor: WASA, Kiyotaka, 7-27, Chiyogacka 2-chome Nara-shi, Nara-ken 631 (JP)

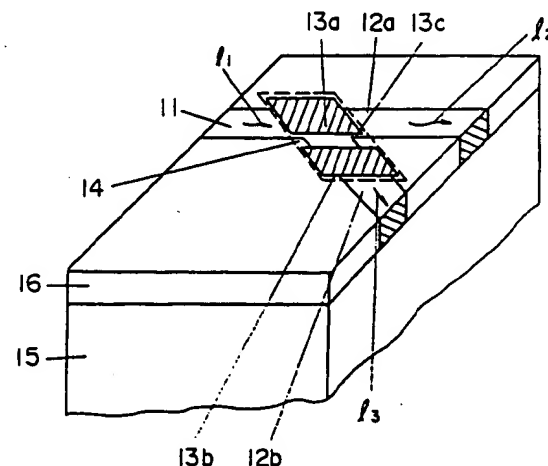
43 Date of publication of application: 24.04.85  
Bulletin 85/17

84 Designated Contracting States: DE FR GB

74 Representative: Grundy, Derek George Ritchie et al, CARPMAELS & RANSFORD 43, Bloomsbury Square, London WC1A 2RA (GB)

## 64 OPTICAL SWITCH.

57 An optical switch for an optical circuit makes use of the electro-optical effect. Electrodes (13a, 13b) are arranged over an optical waveguide (11) which has branch optical waveguides (12a, 12b) and is formed by the employment of an electro-optical material, and a voltage is applied across the electrodes (13a, 13b) to control guided light. The optical waveguides (11, 12a, 12b) to control guided light are formed by a layer of PLZT ((Pb, La)(Zr, Ti)O<sub>3</sub>) epitaxially grown on a C-plane of a sapphire (α-alumina) substrate (15).



SPECIFICATION

OPTICAL SWITCH

1 FIELD OF THE INVENTION

The present invention relates to an optical switch usable for optical circuits and more particularly to an optical switch of the type including an optical wave  
5 guide, branch optical wave guides and electrodes disposed in spaced relation along the optical wave guide, both the optical wave guide and the branch optical wave guides being made of electro-optical material so that transmission of light beams through the optical wave guides may be switched  
10 on or off as required.

DESCRIPTION OF THE PRIOR ART

The Mach-Zehnder type optical switch has hitherto been known as a typical optical switch. The conventional optical switch of this type is constituted by a Ti-  
15 diffused  $\text{LiNbO}_3$ -based optical wave guide. The Ti-diffused  $\text{LiNbO}_3$ -based optical wave guide is divided into two branch optical wave guides in a Y-shaped configuration and light beams transmitted through the one branch optical wave guide are phase modulated under the influence  
20 of electro-optical effect. Both the branch optical wave guides are united at another Y-shaped branch at which optical interference takes place whereby switching can be carried out.

1           However, it is found that the conventional Ti-  
diffused  $\text{LiNbO}_3$ -based optical wave guide has a refractive  
index which changes by a small amount under the influence  
of the electro-optical effect. For instance, the amount  
5 of change in refractive index was  $0.2 \times 10^{-3}$  when the  
electric field required for normal switching operation  
had a rate of 2 KV/mm. Accordingly, to ensure that  
switching operation is initiated by a voltage of about 5 V  
in the presence of phase interference, there is a necessity  
10 for designing elements with dimensions larger than 20 mm.  
For this reason the conventional optical switch cannot be  
practicably employed when it is to be mounted on an  
integrated circuit. For instance, when four optical  
switches are mounted on an integrated circuit, the latter  
15 requires a total length of more than 100 mm, inclusive  
of joint portions between adjacent optical switches  
where optical wave guides are jointed to one another.

With the foregoing problem in mind, proposals  
have been made to employ  $(\text{Pb}, \text{La}) (\text{Zr}, \text{Ti}) \text{O}_3$  (herein-  
20 after referred to simply as PLZT) as an optical switch.  
Obviously, PLZT is a compound oxide material comprising  
lead oxide, titanium oxide, zirconium oxide and lanthalam  
oxide. However, a problem was found with respect to  
PLZT in that grinding of such a ceramic material to a  
25 very small dimension in the order of microns and adhesive  
connection of ground materials were achieved only with  
great difficulty. This is because of the fact that the  
body of an optical switch is required to have a thickness

1 in the order of microns when an optical switch is used  
for an integrated optical circuit utilizing excellently  
high electro-optical effect and the transparency of PLZT.

On the other hand, an optical switch has been  
5 proposed in which is used transparent PLZT produced by  
sintering a plurality of oxide materials comprising lead  
oxide, titanium oxide, zirconium oxide and tantalum  
oxide on the base plate made of sapphire. Obviously, it  
is impossible to grind this transparent material to a  
10 thickness in the order of microns as will be seen from  
the foregoing proposal.

Further, it is well known that material can be  
easily worked to a very thin thickness by employing a  
conventional deposition method, for instance, the vacuum  
15 deposition method. However, since a required composition  
cannot generally be obtained when a compound oxide  
material comprising lead oxide, titanium oxide and  
lanthanum oxide is processed by employing the conventional  
deposition method, it is believed that such kinds of  
20 compound oxide material cannot be worked to be a thin  
thickness film on an industrial base by means of presently  
available techniques.

On the other hand, research works for obtaining  
a layer of epitaxial PLZT based thin film by employing the  
25 sputtering method have been reported. In these research  
works, a single crystal cubic substrate of MgO and  
SrTiO<sub>3</sub> was used as the substrate material. However, a  
layer of PLZT based thin film which satisfactorily meets

1 both the requirements of transparency and excellently  
high electro-optical effect has not been successfully  
obtained. It is considered that production of a PLZT  
based thin film of the above-mentioned type cannot be  
5 achieved as long as the presently available techniques  
alone are utilized.

Furthermore, the Ti-diffused  $\text{LiNbO}_3$ -based  
optical wave guide suffers from a problem in that the  
light-transmission loss is increased and the extinction  
10 ratio is decreased due to a large extent of mode conver-  
sion, unless a single mode consisting of a graded index  
structure (a structure in which the refractive index is  
changed in a substantially quadratic manner in the region  
around the guide) is used. This structure, however,  
15 makes it difficult to couple the transmitted light to  
another optical element and to design an element with  
very small dimensions. Moreover, it has the drawback that  
diodes made of semi-conductor in III to V groups for the  
purpose of detecting transmission of light beams cannot  
20 be employed for an integrated circuit. Another drawback  
is found in that upon producing very small optical  
components such as microlenses, prisms or the like, heat  
treatment at an elevated temperature of  $1,100^\circ\text{C}$  causes  
the boundary of a light beam transmission passage to  
25 expand due to the occurrence of dispersion and therefore  
it is difficult to design them with very small dimensions.  
Accordingly, they cannot be practicably used as optical  
devices such as base plates for optical integrated circuits.

1           The inventors have discovered that when a layer  
of compound oxide material as mentioned above is produced  
by employing the ion beam deposition method, such as the  
high frequency sputtering method, a thin film structure  
5 having good transparency and excellently strong electro-  
optical effect can unexpectedly be obtained at high  
reproduceability by properly selecting the composition  
of the target for the sputtering process.

          The inventors have been able to resolve the  
10 foregoing problems inherent to conventional optical  
switches by using optical wave guides constituted by the  
above-mentioned PLZT based thin film for producing an  
optical switch.

#### SUMMARY OF THE INVENTION

15           The present invention has been made on the  
basis of the inventors' discoveries as mentioned above  
and its object resides in providing an optical switch  
constituted by a layer of PLZT based thin film including  
compound oxide material comprising lead oxide, titanium  
20 oxide and lanthalam oxide, the PLZT based thin film  
structure having good transparency and excellently strong  
electro-optical properties, which can be made integral  
with an element for detecting transmission of light beams  
and is easily designed with very small dimensions and  
25 incorporated into an integrated circuit.

          To accomplish the above object there is proposed  
according to the present invention an improved optical

1 switch of the type including at least an input optical  
wave guide, two branch optical wave guides, a pair of  
transmission control electrodes and a branch portion at  
which the input optical wave guide is branched to the  
5 branch optical wave guides the input optical wave guide  
and the branch optical wave guides being made of electro-  
optical material and the transmission control electrodes  
being arranged in spaced relation with a gap having a  
predetermined width therebetween at a position located on  
10 the input optical wave guide or one of the branch optical  
wave guides, so that transmission of light beams through  
the input optical wave guide and the branch optical wave  
guides is controlled by applying a certain voltage to the  
transmission control electrodes and thereby changing the  
15 refractive index of the optical wave guide at the position  
located below the gap, wherein the improvement consists  
in that the input optical wave guide and the branch  
optical wave guides are constituted by a layer of PLZT  
((Pb, La) (Zr, Ti) O<sub>3</sub>) based thin film which is formed by  
20 epitaxial growth on the base plate located on C-plane  
of sapphire ( $\alpha$ -alumina).

According to the present invention, the PLZT  
based thin film constituting the input optical wave guide  
and the branch optical wave guides has a mol ratio of  
25 Pb/Ti determined to be in the range of  $0.65 < \text{Pb/Ti} < 0.90$   
so that it has good transparency and an excellently  
strong electro-optical effect. Thus, it is possible to  
operate the optical switch by application of lower

1 voltage when switching is to be initiated.

In an embodiment of the invention, the surface of the PLZT based thin layer is constituted with (111)-plane of sapphire so that excellently strong electro-  
5 optical effect is assured for the optical switch.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a schematic perspective view of an optical switch in accordance with the first embodiment of the invention.

10 Fig. 2 illustrates how complex refractive index varies under the working condition of a voltage of 2 KV/mm applied to the optical switch as the mol ratio of Pb/Ti relative to the composition of the thin film layer varies, wherein the variation in the complex  
15 refractive index of  $\text{LiNbO}_3$  is shown by a dotted line for the purpose of comparison.

Fig. 3 illustrates how the complex refractive index of the thin film structure made of high dielectric material varies as the intensity of the electric field  
20 varies.

Fig. 4 is a schematic plan view of an optical switch in accordance with the second embodiment of the invention.

Fig. 5 is a fragmental perspective view of  
25 an essential part of the optical switch in accordance with the second embodiment, shown on an enlarged scale.

Fig. 6 illustrates how light beam intensity



1 varies as the voltage applied to the optical switch in  
accordance with the second embodiment varies.

Fig. 7 is a fragmental perspective view of an  
essential part of the optical switch modified from the  
5 embodiment in Fig. 6, shown on an enlarged scale.

Figs. 8(a) and (b) are fragmental perspective  
views similar to Fig. 7, illustrating an essential part  
of the optical switch modified from the foregoing embodi-  
ments on an enlarged scale.

10 Fig. 9 is a schematic perspective view of an  
optical switch in accordance with another modified embodi-  
ment of the invention.

Fig. 10 is a schematic plan view of an optical  
switch in accordance with another modified embodiment of  
15 the invention, and

Fig. 11 is a schematic plan view of an optical  
switch in accordance with a further modified embodiment  
of the invention.

#### DESCRIPTION OF THE PREFERRED EMBODIMENTS

20 The present invention will now be described in  
greater detail hereunder with reference to the accompany-  
ing drawings which schematically illustrate the preferred  
embodiments thereof.

The present invention consists of an optical  
25 switch in which an optical wave guide made of Ti-  
diffused  $\text{LiNbO}_3$  is not employed but an optical wave  
guide made of  $(\text{Pb}, \text{La}) (\text{Zr}, \text{Ti}) \text{O}_3$  based thin film

1 (hereinafter referred to as PLZT based thin film) is  
employed, the last-mentioned optical wave guide being  
transparent and having an excellent electro-optical  
effect.

5 First, description will be made as to an optical  
switch in accordance with the first embodiment of the  
invention as schematically illustrated in Fig. 1. The  
optical switch of the invention as illustrated in the  
drawing is constructed such that it includes at least  
10 an input optical wave guide 11, two branch optical wave  
guides 12a, 12b, a pair of transmission control electrodes  
13a, 13b and a branch portion 14 at which point inputted  
light beam  $\ell_1$  is divided into the branch optical wave  
guides 12a and 12b via the input optical wave guide 11,  
15 both the input optical wave guide 11 and the branch optical  
wave guides 12a and 12b being made of electro-optical  
material and the pair of transmission control electrodes  
13a and 13b being located opposite to one another with a  
gap 13c having a predetermined width therebetween  
20 located on the input optical wave guide 11 through which  
inputted light beam  $\ell_1$  is transmitted or on the branch  
optical wave guides 12a and 12b through which branched  
light beams  $\ell_2$  and  $\ell_3$  are transmitted, so that the  
refractive index of the optical wave guide located  
25 beneath the gap 13c is varied by applying a certain  
voltage between the transmission control electrodes 13a  
and 13b so as to control the intensity of light beams  
transmitted through the input optical wave guide 11 and

- 1 the branch optical wave guides 12a and 12b, wherein the  
input optical wave guide 11 and the branch optical  
wave guides 12a and 12b are constituted by PLZT based  
thin film 16 which is prepared by epitaxial growth of  
5 sapphire ( $\alpha$ -alumina) on its C-plane which constitutes a  
substrate 15. Particularly, the PLZT based thin film  
16 is made of lead oxide, titanium oxide and lanthanum  
and the mol ratio of Pb/Ti in the thin film structure is  
determined to be in the range of  $0.65 < \text{Pb/Ti} < 0.90$ .
- 10 Fig. 2 illustrates measured values representing the  
electro-optical effect of the thin film, wherein the  
measured values obtained as the Pb/Ti ratio is changed  
are plotted on a characteristic curve. Specifically, the  
curve 21 in Fig. 2 shows how the electro-optical effect  
15 of the thin film structure made of lead oxide, titanium  
oxide and lanthanum oxide varies in dependence on  
variations in its composition (that is, in dependence on  
changes in Pb/Ti ratio). For the purpose of comparison,  
a linear line 22 is shown in the drawing which represents  
20 the properties of  $\text{LiNbO}_3$  single crystal, which is widely  
used as a material for optical integrated circuits  
these days. It will be readily apparent from the  
drawing that PLZT based thin film has an electro-optical  
effect stronger than that of  $\text{LiNbO}_3$  single crystal while  
25 the Pb/Ti ratio is determined to be in the range of  
 $0.65 < \text{Pb/Ti} < 0.90$  and therefore it is practicable  
employable. However, in the case of  $\text{Pb/Ti} \leq 0.65$  or  
 $\text{Pb/Ti} \geq 0.90$  it can be seen that PLZT based thin film has

1 the same electro-optical effect as that of  $\text{LiNbO}_3$  or an  
electro-optical effect weaker than that of the latter.  
This means that the PLZT based thin film has no practica-  
bility in these ranges. It should be noted here that no  
5 excellent electro-optical effect can be expected with  
respect to conventional ceramics materials in the range  
of  $0.65 < \text{Pb/Ti} < 0.90$  and measurement data are not  
available. With the foregoing background in mind the  
inventors conducted a variety of research and develop-  
10 ment works for obtaining an optical switch in the form  
of a thin film structure in the above-mentioned composi-  
tion range. As a result they discovered an area where  
an excellently strong electro-optical effect could be  
obtained, as illustrated in Fig. 2, which was not expected  
15 with conventional ceramics materials. Thus, they have  
invented an optical switch employing a lower operating  
voltage on the basis of the above-mentioned discovery.  
Further, they conducted a number of elaborate experiments  
with respect to the material of the base plate and the  
20 crystal structure of this kind of PLZT based thin film.  
As a result they confirmed the optimum base plate material  
and crystal orientation for PLZT based thin film struc-  
ture. As typical growth planes of the thin film structure  
(111)-plane, (110)-plane and (100)-plane are to be noted.  
25 Previously it has usually been considered that (111)-  
plane has not necessarily the highest value in terms  
of electro-optical effect but the inventors confirmed  
that this (111)-plane exhibited a high electro-optical

1 effect such as is illustrated in Fig. 2. Further, they  
discovered that (111)-plane on the thin film structure  
was easy to grow in spite of the fact that it lacked  
excellent lattice compatibility with C-plane of sapphire,  
5 and they also confirmed that C-plane of sapphire was the  
optimum plane for the base plate usable for the optical  
switch of the invention.

Next, the present invention will be described  
below with respect to concrete examples.

10 Pulverized lead oxide, titanium oxide and  
lanthanum oxide were weighed such that their mol ratio  
became 0.72:0.28:0.93 and they were then mixed well.  
After the mixture was calcined, a part of the burnt  
mixture was placed on a dish to serve as a target for  
15 sputter vaporization. On the other hand, C-plane of  
sapphire was employed for the base plate 15 and the  
temperature of the base plate 15 was selectively deter-  
mined at 580°C and a distance of 3.5 cm was maintained  
between the base plate and the target. Further, the  
20 mixing ratio of a gas mixture comprising argon and oxygen  
was determined at 3 : 2 and gas pressure was reduced to  
 $5 \times 10^{-2}$  Torr. After sputtering had been effected for  
one hour by operating a magnetron sputtering apparatus,  
a thin film 16 having a thickness of about 400 microns  
25 was obtained.

Crystallization of th thin film structure was  
examined by X-ray diffraction and electron beam diffrac-  
tion. As a result it was confirmed that (111)-plane was

1 a grown single crystal thin film. The composition of the  
thin film 16 was examined by operating an X-ray micro-  
analyzer and the result was  $Pb/Ti = 0.75$ . The electro-  
optical effect of the thin film structure was evaluated  
5 by measuring the change in birefringence with a certain  
voltage being applied thereto. When voltage was applied  
at a rate of 2 KV/mm, change in birefringence amounted  
to  $9 \times 10^{-4}$  which was a value about four times as high  
as that of  $LiNbO_3$ . Fig. 3 illustrates the relationship  
10 between voltage and birefringence change found as a  
result of measurements of the electro-optical effect  
as mentioned above. Specifically, curve 31 in the draw-  
ing shows how birefringence change varies as applied  
voltage varies. It will be readily apparent from the  
15 drawing that it varies in the so-called squared fashion  
relative to applied voltage.

As described above, the inventors have invented  
an optical switch which utilizes an excellently high  
electro-optical effect in an area which was not to be  
20 expected with the conventional optical switch being  
made of ceramics material or thin film. Further, they  
confirmed that epitaxial growth takes place on the  
(111)-plane of the thin film structure of a semi-  
conductor such as Si, GaAs or the like by employing,  
25 for instance, the gas phase growing method, particularly  
on (0001)-plane. Since a thin film made of semi-  
conductor as mentioned above can be modified to p - n  
structure or p - i - n structure in accordance with the

1 conventional semi-conductor processing method to produce  
an optical detecting element, it is possible to integrate  
a modulating element with an optical detecting element.

Further, the inventors examined the above-  
5 mentioned structures elaborately. As a result they discovered another useful structure and they have invented another useful optical switch on the basis of their discovery. Referring to Fig. 4, the same parts or portions as those constituting the optical switch in Fig. 1 are  
10 identified by the same reference numerals. The optical switch as illustrated in Fig. 4 is constructed such that the branch portion 14 is designed in a Y-shaped branch 14a at which inputted light beam transmitted through the input optical wave guide 11 is equally distributed into  
15 two parallel extending branch optical wave guides 12a and 12b which are united at another Y-shaped branch 14a to be connected to the output optical wave guide 21, at least the one branch optical wave guide 12a being located between the pair of transmission control  
20 electrodes 13a and 13b which serve to reduce the refractive index of the branch optical wave guide 12a with a certain voltage being applied to the transmission control electrodes 13a and 13b so that phase interference takes place with light beams transmitted through the branch  
25 optical wave guides 12a and 12b to control transmission of light beams to the output optical wave guide 21.  
As is apparent from Fig. 5, PLZT based thin film 16 is preferably formed with a ridge portion 51 raised from the

1 upper surface thereof so that the input and output  
optical wave guides 11, 21 and the branch optical wave  
guides 12a, 12b are built by the ridge portion 51.

Further, the inventors discovered that the  
5 optical wave guide structure including the PLZT based  
thin film with the ridge portion formed thereon in that  
way was different from the conventional optical switch  
which had a graded index structure in a single mode  
and that it could be practicably used as an optical  
10 modulating element because of less occurrence of mode  
conversion and less loss during transmission of light  
beams. Thus, they succeeded in realizing the optical  
switch of the invention on the basis of their discovery  
as mentioned above.

15 Specifically, as illustrated in Figs. 4 and 5,  
the optical switch of the invention comprises PLZT based  
thin film which can be normally used as an optical wave  
guide and of which the film thickness is in the range of  
0.1 to 2 microns and therefore it is different from the  
20 conventional optical switch which includes a Ti-diffused  
 $\text{LiNbO}_3$  based optical wave guide in the graded index  
structure. They discovered that when a multi-mode  
optical wave guide was built in such a structure, the  
width of the optical wave guide was determined in the  
25 range of 3 to 30 microns and the film thickness, that  
is, the step height as measured between the ridge 51  
and the upper surface of the thin film, was determined  
at less than one fourth of the film thickness of PLZT



1 based thin film as measured at the ridge portion 51,  
mode conversion took place without any problem and loss  
of light beams during transmission could be reduced  
to less than 20 dB/cm (in case of light beams having a  
5 wave length of 1.06 micron) so that it could be satis-  
factorily put in practical use as an element. Thus,  
they succeeded in realizing the optical switch of the  
invention on the base of their discovery as mentioned  
above. Further, they confirmed that light beam modula-  
10 tion was achieved in the optical switch of the inven-  
tion at a rate higher than 90% without any particular  
problem from the viewpoint of practicability and more-  
over the optical switch of the invention was easy to be  
coupled to other optical components owing to the arrange-  
15 ment made in the multi-mode. It should be noted that  
when the step height is determined to be more than one  
fourth of the film thickness of PLZT based thin film  
as measured at the ridge portion, or when the width of  
optical wave guide is determined to be less than 3  
20 microns, loss of light beam during transmission  
exceeds 20 dB/cm (corresponding to a wavelength of 1.06  $\mu$ m)  
and when the width of optical wave guide is determined  
to be more than 30 microns, an element is designed in  
larger dimensions and a gap between the pair of trans-  
25 mission control electrodes increases, resulting in the  
fact that a higher operating voltage is required.  
Accordingly, designing of an optical switch effected  
in such a way has no practicability.

1           Further, the inventors discovered that the  
optical switch of the invention as constructed in the  
above-described manner was easily fitted with microlens  
designed in very small dimensions due to no occurrence  
5 of transverse expansion of the optical wave guide under  
the influence of thermal diffusion.

          Since the optical switch as illustrated in  
Fig. 4 tends to suffer from increased loss of light  
beam during transmission because the pair of transmis-  
10 sion control electrodes 13a and 13b are located very  
close to the optical wave guide, the former are preferably  
spaced away from the latter with a buffer layer 52 being  
arranged therebetween as illustrated in Fig. 5. However,  
it has hitherto been believed that PLZT based material  
15 has an electro-optical effect higher than that of  
 $\text{LiNbO}_3$ , which is most popularly used at present, but  
has a high dielectric constant and therefore, since  
the buffer layer is usually constructed of a material  
having a lower dielectric constant, electric field  
20 fails to be satisfactorily introduced to the optical  
wave guide and thereby higher voltage weds to be applied  
to the pair of transmission control electrodes to  
achieve sufficient modulation. It has been believed  
that, for instance, when PLZT based thin film having  
25 a dielectric constant of 2000 and a film thickness of  
0.35 micron is covered with a layer of tantalum oxide  
having a dielectric constant of 20 and a film thickness  
of 0.2 micron and a pair of phase control electrodes with

1 a gap having a width in the range of 5 to 20 microns  
disposed therebetween are provided, voltage applied to  
the optical wave guide was only at a rate of 10 to 50%.  
Unexpectedly, the inventors confirmed that voltage was  
5 actually applied to the modulating element of the  
invention at a rate in the range of 50 to 80% and  
therefore it could be put into practical use without  
any problem.

Description will be made below as to a  
10 concrete example of the optical switch of the invention.

As illustrated in Fig. 5, C-plane (0001) of  
sapphire ( $\alpha$ -alumina), the surface of which had been ground,  
was used as a base plate 15 and PLZT based thin film 16  
having a thickness of 0.4 micron was formed on C-plane  
15 of sapphire constituting the base plate 15 in accordance  
with the radio frequency magnetron sputtering process.  
In this example the composition of the target used for  
the thin film structure was PLZT (28/0/100), the base  
plate made of sapphire was kept at a temperature of 580°C  
20 during sputtering operation and an electric power of 200 W  
was consumed when carrying out the sputtering process.  
The PLZT based thin film 16 thus produced had a structure  
whose (111)-plane was constituted by single crystal and  
whose refractive index was 2.6 as measured by using  
25 He-Ne laser (having a wave length of 0.6328 micron).  
Next, the surface of PLZT based thin film was coated  
with photo-resist over the light beam transmission  
passage having a width of 20 microns and a configuration

1 as illustrated in Fig. 4 and it was then subjected to  
etching to a depth, for instance, of 0.065 nm by using  
ion beam whereby the ridge portion 51 was formed. Since  
an effective refractive index generally usable for  
5 analyzing light beam transmission passage is found  
higher in the high thickness film area 52 including the  
ridge portion 51 than the low thickness film area 53,  
it follows that light beams are confined to the upper  
film area 52. This means that the upper film area 52  
10 can be used as an optical wave guide. Next, a layer of  
 $Ta_2O_5$  film was formed on the thin film structure in the  
area as defined between the transmission control electrodes  
and the optical wave guide as a buffer layer in accordance  
with the magnetron sputtering method. The layer of  $Ta_2O_5$   
15 film thus produced was non-crystalline and its refractive  
index was 2.1 as measured by using He-Ne laser (having  
a wave length of 0.6328 micron). Next, the transmission  
control electrodes 13a and 13b were formed of vaporized  
aluminum. Thus, an optical switch as illustrated in Fig. 4  
20 was obtained.

After the optical switch as constructed in the  
above-described manner was produced, its modulation of  
light beam intensity was measured while only one of the  
optical wave guides, for instance, the branch optical  
25 wave guide 12a, was applied with a certain voltage.  
The results of these measurements are shown in Fig. 6.  
In the drawing a curve 61 represents how light beam  
intensity varies as voltage varies. As is apparent from

1 the drawing, voltage at half wave length for light beam  
intensity was 10 V when a bias voltage of 60 V was  
applied. This value is about half that of the conven-  
tional optical switch including Ti-diffused  $\text{LiNbO}_3$  based  
5 optical wave guides designed to the same dimensions.  
This means that the optical switch of the invention has  
excellent properties compared with those of the conven-  
tional  $\text{LiNbO}_3$  based optical switch and it can be designed  
in dimensions smaller than half those of the conventional  
10 optical switch.

Further, the inventors conducted a variety  
of elaborate experiments with respect to the construction  
of the optical switch of the invention produced in that  
way. As a result, they discovered another optical wave  
15 guide having the same electro-optical effect as that of  
optical wave guides of PLZT based thin film structure.  
Thus, they invented another useful optical switch on the  
basis of the above mentioned discovery. It was confirmed  
that the structure illustrated in Fig. 7 assured the same  
20 electro-optical effect as that of the foregoing one.

It should be noted that in the drawing the same  
components as those in Fig. 1 are identified by the  
same reference numerals. Referring to Fig. 7 again,  
the surface of the PLZT based thin film 16 is fitted  
25 with a load layer 71 made of dielectric material. To  
ensure that light beams are transmitted only through the  
load type optical wave guide 72 comprising PLZT based  
thin film 16 located below the load layer 71, the light

1 refractive index of the insulative base plate 15 and the  
insulative load layer 71 is determined to be smaller  
than that of the PLZT based thin film 16. Further,  
the inventors have discovered the optimum material for  
5 the above described structure and fabricated an optical  
switch having excellent properties on the basis of their  
discovery. Specifically, they discovered that the  
optimum structural material which could satisfactorily  
resolve the problem of crystal compatibility as between  
10 the base plate 15 made of sapphire, the PLZT thin film  
layer 16 and the load layer 71, as well as the problem  
relative to refractive index, was concerned with the  
load layer and the insulative base late. Thus, they  
found that an optical switch having excellent properties  
15 could be obtained on the basis of their above mentioned  
discovery. The inventors discovered that the load  
layer 71 should be preferably constructed of at least  
one selected from a group of oxides such as titanium  
oxide, tantalum oxide, niobium oxide, zirconium oxide,  
20 aluminum oxide or the like and a group of nitrides  
such as silicon nitride or the like. Further, they  
discovered that when the above-noted material was  
processed by employing, for instance, the RF-two  
electrodes type sputtering method, the magnetron  
25 sputtering method, the ion beam sputtering method or the  
like, crystal in the granular form was not unexpectedly  
produced on a PLZT based single crystal thin film  
structure with the use of noncrystalline material and

- 1 a layer of thin film oriented in C-axis was formed when  
using crystalline material such as zinc oxide or the  
like. Further, they discovered that tantalum oxide  
was especially suitable for use as the load layer.
- 5 Namely, it was found that a layer of load layer having  
excellent properties could be produced by using tantalum  
oxide, for instance, in accordance with the magnetron  
sputtering method.

- More particularly, a layer of tantalum oxide
- 10 thin film having a thickness of about 0.2 micron was  
vacuum deposited on PLZT thin film layer 16 by employing  
the magnetron sputtering method. When vacuum deposition  
was carried out with the substrate being kept at a  
temperature lower than 150°C during depositing operation,
- 15 a layer of transparent non-crystalline tantalum oxide  
thin film was formed. Next, the tantalum oxide thin  
film structure thus formed was subjected to etching in  
accordance with the photo-lithographic method which  
has been conventionally employed in the field of semi-
- 20 conductor processing to form a pattern predetermined  
for an optical wave guide. As a result, the optical  
wave guide employable for the optical switch of the  
invention was obtained. Further, by additionally  
arranging a pair of transmission control electrodes,
- 25 a required optical switch was produced.

It was confirmed that besides tantalum oxide  
other oxide materials such as titanium oxide, niobium  
oxide, zirconium oxide, aluminum oxide or the like and

1 other nitride materials such as silicon nitride or the  
like could be used in accordance with the same processing  
method as that for tantalum oxide so as to vacuum deposit  
a load layer in the form of non-crystalline film on PLZT  
5 based thin film and therefore they were advantageously  
employable as materials constituting the optical switch  
of the invention. Further, it was confirmed that when  
zinc oxide or the like oxide material was processed  
on PLZT based thin film by employing, for instance, the  
10 RF sputtering method, a layer of transparent film  
oriented in the C-axis was formed and thereby an optical  
switch was produced by way of the same steps as those  
for processing tantalum oxide.

In the foregoing example, description has been  
15 made as to the case where the load layer 71 is formed  
in the band-shaped configuration on the PLZT based thin  
film structure. However, it should not be limited only  
to a band-shaped configuration on PLZT based thin film  
structure 16. Alternatively, the load layer 71 may be  
20 formed in any other configuration, as long as the  
effective refractive index of the PLZT based thin film  
layer 16 is so increased that light beams are confined  
within the PLZT based thin film layer 16. For instance,  
a structure as illustrated in Figs. 8(a) and 8(b) is  
25 employable. Referring first to Fig. 8(a), a PLZT based  
thin film layer 16 is formed on the sapphire C-plane  
substrate and a load layer 81 is then deposited on the  
PLZT based thin film layer 16 a thickness different



1 from that of the latter. When the load layer 81 is  
constituted, for instance, by tantalum oxide the thickness  
of which is determined to be 0.2 micron in the thicker  
area 82 and 0.005 micron in the thinner area 83, the  
5 effective refractive index of the PLZT based thin film  
layer becomes higher in the area 84 located below the  
thickner area 82 of the tantalum oxide layer than that  
in the area 85 located below the thinner area 83 of  
the same. Thus, light beams are transmitted through  
10 the PLZT based thin film structure while transmission  
of light beams is confined within the area 84 located  
below the thicker area of tantalum oxide layer. On the  
other hand, in cases such as that illustrated in Fig.  
8(b), PLZT based thin film 86 having the stepped cross-  
15 sectional configuration is formed on the sapphire  
C-plane substrate 15 and a load layer 88 is then deposited  
on the PLZT based thin film structure 86 in the area 87  
located above the thicker area of the latter. When  
the load layer 88 made of tantalum oxide having a  
20 thickness of 0.2 micron is deposited on the thicker  
area 87 having a thickness of 0.5 micron of the PLZT  
based thin film structure 86 the thinner area of which  
has a thickness of 0.49 micron, the effective refractive  
index in the thicker area 87 becomes higher than that  
25 in the thinner area 89 whereby light beams are trans-  
mitted through the PLZT based thin film structure while  
transmission of light beams is confined within the  
thicker area 87. Thus, a required optical switch is

1 obtainable.

Next, Fig. 9 is a schematic perspective view of an optical switch to which the embodiment of the invention as illustrated in Fig. 1 is applied. The same components  
5 constituting the optical switch as those in Fig. 1 are identified by the same reference numerals. As is apparent from the drawing, a main optical wave guide 92 includes a first branch optical wave guide 91a which is constituted by an extension from the input optical wave guide 11  
10 and a second branch optical wave guide 91b is jointed to the branch portion 14 at which the input optical wave guide 11 constituting the main optical wave guide 92 is jointed to the first branch optical wave guide 91a so that a second Y-shaped branch 14c is formed while a  
15 pair of transmission control electrodes 13a and 13b are arranged on the second Y-shaped branch 14c. Specifically, the transmission control electrodes 13a and 13b are arranged in spaced relation with a certain gap therebetween in such a manner that a linear line L extending  
20 across the main optical wave guide 92 at a certain inclination angle relative to the latter is located between both the transmission control electrodes 13a and 13b, wherein the aforesaid inclination angle is so determined that light beam  $\ell_1$  transmitted through the  
25 main optical wave guide 92 is totally reflected at the area extending from an apex 0 through the gap between both the transmission control electrodes 13a and 13b, the apex 0 being located at the top of a triangle built

1 by the main optical wave guide 92 and the second branch  
optical wave guide 91b, whereby reflected light beams  
are introduced into the second branch optical wave guide  
91b. Further, the one transmission control electrode  
5 13b and the light beam leakage control electrode 93  
are arranged also in spaced relation with a certain gap  
being located at the boundary area as defined by the  
main optical wave guide 92 and the second branch optical  
wave guide 91b. In the illustrated embodiment the one  
10 transmission control electrode 13b is used to function  
as one of the pair of leakage control electrodes for  
the purpose of saving the space occupied by the optical  
switch of the invention. Referring to Fig. 9 again,  
reference numeral 15 designates a substrate located on  
15 C-plane of sapphire. A layer of single crystal located  
on (111)-plane of PLZT which is a material having an  
excellent electro-optical effect is deposited on the  
surface of the substrate 15 to a thickness of 0.5  
micron in accordance with the sputtering deposition  
20 method. After completion of deposition two optical  
wave guides 92 and 91b are formed to a width in the  
range of 4 to 50 microns by employing the photo-  
lithographic technique. Reference numerals 13a, 13b  
and 93 each designate an electrode formed on the optical  
25 wave guides 91b and 92. In the illustrated embodiment  
the gap between adjacent electrodes 17, 18, 19 and 20  
is determined to be in the range of 2 to 6 microns.  
When the electrodes 13a and 13b are charged to the

1 same potential and a certain voltage is applied to the  
electrodes 13b and 93, a layer having reduced refractive  
index is produced at the area located below the gap extend-  
ing between the electrodes 13b and 93 whereby light beams  
5 transmitted through the main optical wave guide 92 is  
totally reflected at the layer having reduced refractive  
index and it is then further linearly transmitted through  
the main optical wave guide 92 without any occurrence of  
leakage to the second optical wave guide 91b. Next,  
10 both the electrodes 13a and 13b are loaded with the  
same voltage which is predetermined such as to meet the  
requirements for total reflection and both the electrodes  
13b and 93 are charged to the same potential. This causes  
a layer having a reduced refractive index to be formed at  
15 the area located below the gap extending between the  
electrodes 13a and 13b and thereby light beams transmitted  
through the main optical wave guide 92 is totally reflected  
at the layer having reduced refractive index so that  
reflected light beams are introduced into the second branch  
20 optical wave guide 91b. Thus, by making the necessary  
combination as between the electrodes 13a, 13b and 93 and  
selectively applying voltage to them in that way it is  
assured that light beam inputted into the main optical  
wave guide 92 can be further linearly transmitted through  
25 the main optical wave guide 92 or can be introduced into  
the second branch optical wave guide 91b after reflection  
at the layer having a reduced refractive index while an  
excellent light beam extinction ratio is maintained.

1           It should be noted that both in the case of  
light beams being linearly transmitted and when they are  
totally reflected while a voltage of 50 V is applied to  
preselected electrodes, the optical switch in accordance  
5 with this embodiment has an excellent light beam extinc-  
tion ratio of higher than 20 dB.

Next, Fig. 10 is a plan view of an optical  
switch modified from that illustrated in Fig. 9.

10           An optical switch in accordance with this embodi-  
ment of the invention essentially comprises a main optical  
wave guide 92, a second branch optical wave guide 91b jointed  
to the main optical wave guide 92, a pair of transmission  
control electrodes 13a and 13b arranged in spaced relation  
with a gap 13c having a constant width located there-  
15 between, the gap 13c extending along the bisector of a  
triangle formed by both the optical wave guides 91b and  
92, the apex of the triangle being located at the position  
of a second Y-shaped branch 14c, and a leakage control  
electrode 93 adapted to control leakage of light beams  
20 transmitted through the main optical wave guide 92 to the  
second branch optical wave guide 91b via the second  
Y-shaped branch 14c, the leakage control electrode 93  
being arranged in spaced relation from the transmission  
control electrode 13b with a second gap 101 having a  
25 constant width located therebetween, the second gap 101  
extending in parallel with the gap 13c and across the  
second branch optical wave guide 91b at a position in the  
proximity of the second Y-shaped branch 14c.

1           It has hitherto been believed that in the conven-  
tional optical switch of the above-mentioned type  
including a second gap 101 which extends in parallel  
with the gap 13c, light beams leaked to the second branch  
5 optical wave guide 91b via the main optical wave guide  
92 is totally reflected at the layer having reduced  
refractive index located below the second gap 101  
owing to electro-optical effect obtainable when the second  
gap 101 is influenced by the electrical field but leaked  
10 light beams fail to be fully returned to the main optical  
wave guide 92 because of the geometrical arrangement of the  
conventional optical switch. Thus, it has been considered  
that the conventional optical switch has an insufficiently  
improved light beam branch ratio. However, the inventors  
15 discovered that light beam  $\ell_1$  inputted into the main  
optical wave guide 92 was transmitted further without  
any occurrence of leakage of light beams to the second  
branch optical wave guide 91b in the optical switch  
of the above-mentioned type by making such an arrangement  
20 that the gap 13c was not affected by the electrical field,  
only the second gap 101 being so affected. Thus, they  
invented another new optical switch on the basis of  
their discovery as mentioned above. Although the principle  
underlying the operation of the optical switch has not been  
25 clarified, it is believed that there is a decrease in the  
amount of leaked inputted light beam  $\ell_1$  due to the  
existence of a layer having reduced refractive index formed  
at the area located below the second gap 101 whereby light

1 beams are transmitted further without any occurrence of  
leakage to the auxiliary passage and at the same time  
transmission of light beams is confined within the main  
light beam transmission passage having high refractive  
5 index.

As a result of elaborate research on the optical  
switch of the invention it has been found that the optimum  
width of optical wave guide is in the range of 4 to 20  
microns. When it has a width of less than 4 microns,  
10 the gap between adjacent electrodes measures between 2 to  
4 microns but it is impossible to realize the effect of the  
optical switch of the invention. On the other hand,  
when it has a width of more than 20 microns, it is also  
impossible to realise the effect of the optical switch of  
15 the invention even when the optical switch is constructed  
with the same structure as in the foregoing embodiment.  
The optical switch of the invention can be obtained, for  
instance, by forming optical wave guides with the same  
structure as in the foregoing embodiment and then forming  
20 a pair of transmission control electrodes 13a and 13b and  
a leakage control electrode 93 at the second Y-shaped  
branch 14c by employing the aluminum vacuum deposition  
method and the photo-lithographic technique, each of the  
electrodes 13a, 13b and 93 having a film thickness of  
25 0.1 micron and a gap width of 4 microns. Further, by  
preparing a layer having a reduced refractive index at  
the position located below the gap 13c on the main  
optical wave guide 92 while the electrodes 13a, 13b and

1 93 are charged to the same potential and a certain voltage  
is applied to both the electrodes 13b and 93 so as to  
produce an electrical field at, for instance, a rate of  
10 V/micron, it is found that light beam  $\ell_1$  inputted  
5 into the main optical wave guide 92 is linearly trans-  
mitted through the latter with no occurrence of leakage  
to the second branch optical wave guide 91b. In this case  
a light beam branch ratio of more than 20 dB is obtainable.  
On the other hand, when the optical switch is operated under  
10 such a condition that the electrodes 13b and 93 are charged  
to the same potential and a certain voltage is applied to  
both the electrodes 13a and 13b so as to produce an elect-  
rical field at a rate of 10 V/micron, inputted light  
beam  $\ell_1$  is fully refracted at the layer having a  
15 reduced refractive index located below the gap 13c on  
the main optical wave guide 92 and reflected light beam  
 $\ell_3$  is introduced into the second branch optical wave guide  
91b. In this case a light beam branch ratio of more than  
20 dB is obtainable with the optical switch of the  
20 invention.

Next, Fig. 11 is a plan view of an optical  
switch modified from that illustrated in Fig. 8.  
The same or similar components to those in Figs. 1  
and 9 are identified by the same reference numerals.  
25 The optical switch in accordance with this embodiment is  
constructed such that it includes a second input optical  
wave guide 111 located on an extension line from the  
second branch optical wave guide 91b and a third Y-shaped



1 branch 112 disposed at the branch portion and the width  $W_1$   
of the first and second input optical wave guide 11 and 111  
and the first and second branch optical wave guide 91a  
and 91b is dimensioned so as to gradually increase toward  
5 the central part of the third Y-shaped branch 112, wherein  
the outer peripheral line 113 of the first and second input  
optical wave guides 11 and 111 and the first and second  
branch optical wave guides 91a and 91b is designed with a  
hyperbolic configuration.

10 It has hitherto been believed that the conventional optical switch of the above-mentioned type has not  
made the inhibition of natural expansion of transmitted  
light beams in the transverse direction and thus a sufficiently high light beam branch ratio is not obtained.  
15 Further, it is believed that since the outer peripheral  
line of the first input optical wave guide 11 through which  
inputted light beam  $\ell_1$  is transmitted in jointed to that  
in the third Y-shaped branch not in the hyperbolic configuration due to the relation between film thickness and  
20 width of optical wave guide, a required transmission mode  
is not maintained and moreover a higher mode which is liable  
to deteriorate light beam branch ratio tends often to  
occur. However, the inventors discovered that in the  
optical switch of the invention, inputted light beam  $\ell_1$   
25 was directly introduced into the optical wave guide 12a  
without any fear of causing leakage of light beams to the  
optical wave guide 12b when passing through the branch  
portion. As a result they succeeded in realizing another

1 new optical switch as disclosed in this embodiment.

Moreover, they conducted a variety of careful experiments with respect to the structure of the optical switch as so constructed and thereafter found that the  
5 optimum width of any optical wave guide was in the range of 5 to 30 microns. When an optical wave guide has a width narrower than 5 microns, transmitted light beams are naturally caused to expand widely in the optical wave guide, resulting the fact that an excellently high  
10 light beam branch ratio cannot be obtained. On the other hand, when it has a width wider than 30 microns, the branch portion is designed in larger dimensions and therefore the whole optical switch is constructed to a smaller size only with great difficulty. This means  
15 that the optical switch of the invention so dimensioned is not suitably employable for an integrated circuit. Further, it was found that the optimum intersection angle at the branch portion of optical wave guides was in the range of 1 to 5 degrees. It is considered that when an  
20 intersection angle is smaller than 1 degree, leakage of transmitted light beams tends to occur due to natural expansion of the light beams in the optical wave guide. On the other hand, when it is larger than 5 degrees, a light beam branch ratio higher than 20 dB is easily  
25 obtained without any necessity for changing or modifying the configuration of the branch portion. Thus, determination of an intersection angle in this way is not acceptable for the optical switch of the invention.

1 When the optical switch constructed in the above-described  
manner is fabricated while a dimension  $L_1$  at the  
intersection portion is determined to be less than  
3 mm, a light beam branch ratio higher than 15 dB can be  
5 obtained merely by designing the optical wave guides  
at the intersection portion in a hyperbolic configuration.  
Thus, according to the invention, the optical switch of the  
above-mentioned type can be designed and constructed in  
smaller dimensions with wider dimensional tolerance than  
10 that of the conventional optical switch and thereby an  
element having good properties in respect to light beam  
branch ratio and light beam extinction ratio can be produced  
by utilizing the optical switch of the invention.

Although the principle underlying the operation  
15 of the optical switch of the invention has not been  
sufficiently clarified, it will be readily understood  
from the foregoing results that light beam inputted in  
the lower mode can be introduced into the intersection  
portion while it is transmitted through the optical  
20 wave guide in multi-mode and thereafter it is converted  
to light beams for transmission in the lower mode which  
quasi-statically corresponds to expansion of the optical  
wave guide since the outer peripheral lines extend in  
the hyperbolic configuration at the intersection  
25 portion. Further, it is considered that light beams are  
transmitted with little occurrence of leakage due to  
the fact that the optical wave guide has a width in the  
range of 10 to 40 microns at the central part of the

1 intersection portion, causing natural expansion of  
transmitted light beams to be reduced. Further, it is  
considered that the reason why an excellently high light  
beam branch ratio can be obtained consists in that  
5 introduced light beams are transmitted to the optical  
wave guide as its expansion decreases in the quasi-static  
manner in quite the same way as when light beams are  
introduced into the central part of the intersection  
portion. The optical switch illustrated in Fig. 11 can  
10 be produced on a PLZT based thin film structure having a  
thickness of 0.3 micron by employing the photo-lithographic  
technique which has been conventionally used in the  
field of semi-conductor processing. Typically, a load type  
optical wave guide is formed by way of the steps of  
15 vacuum depositing a layer of  $Ta_2O_5$  film having a thickness  
of 0.2 micron on a resist layer by employing the lift  
method which belongs to the photo-lithographic technique,  
the resist layer being prepared with the aid of a negative  
pattern, and the resist layer being removed with acetone.  
20 When the so produced optical wave guide is used, light  
beams are transmitted therethrough while transmission  
of light beams is confined in the area located below the  
layer of  $Ta_2O_5$  film. In the embodiment illustrated in  
Fig. 11, the intersection portion having an intersection  
25 angle of  $\theta_1$  is designed in such a manner that the  
optical wave guide having a width  $W_1$  of 4 microns on the  
lefthand side of the optical switch, as seen in the  
drawing, is gradually widened toward the intersection

1 portion which has a width  $W_2$  of 40 microns at the central  
part and an approximate length  $L_1$  of 2 mm and it is then  
gradually narrowed toward the righthand side away from  
the intersection portion while the outer peripheral  
5 lines on both sides are smoothly connected to one another  
in the hyperbolic configuration. It is confirmed that  
light beams introduced into the optical wave guide 11 has  
a light beam branch ratio of 16 dB in the optical switch  
of the invention, as constructed in the above-described  
10 manner.

#### INDUSTRIAL APPLICABILITY

As will be readily apparent from the above  
description, the optical switch of the invention makes  
it possible to produce a light beam detecting element  
15 in the integrated structure and moreover to produce  
an optical element in very small dimensions without any  
particular difficulty. Accordingly, a number of optical  
devices can be easily assembled in the form of an integrated  
circuit. It can be concluded that the present invention  
20 has provided many industrial advantages which can be  
fruitfully utilized by associated industries.

While the present invention has been described  
above with respect to typical embodiments, it should of  
course be understood that it should not be limited to  
25 these only but various changes or modifications may be  
made in any acceptable manner without departure from the  
spirit and scope of the invention as defined by the  
appended claims.

WHAT IS CLAIMED IS:

1. An optical switch of the type including at least an input optical wave guide, two branch optical wave guide, a pair of transmission control electrodes and a branch portion at which said input optical wave guide is branched to said branch optical wave guide, said input optical wave guide and said branch optical wave guide being made of electro-optical material and said transmission control electrodes being arranged in spaced relation with a gap having a predetermined width therebetween at a portion located on the input optical wave guide or one of the branch optical wave guides so that transmission of light beams through the input optical wave guide and the branch optical wave guide is controlled by applying a certain voltage to the transmission control electrodes and thereby changing the refractive index of the optical wave guide at the position located below said gap, characterized in that the input optical wave guide and the branch optical wave guide are constituted by a layer of PLZT ((Pb, La) (Zr, Ti) O<sub>3</sub>) based thin film which is formed by epitaxial growth on the base plate located on C-plane of sapphire ( $\alpha$ -alumina).
2. An optical switch as defined in claim 1, characterized in that PLZT based thin film constituting the input optical wave guide and the branch optical wave guides has a mol ratio of Pb/Ti which is determined to be in the range of  $0.65 < \text{Pb/Ti} < 0.90$ .
3. An optical switch as defined in claim 2,

characterized in that the surface of the PLZT based thin film is located on (111)-plane of sapphire.

4. An optical switch as defined in claim 1, characterized in that the PLZT based thin film is formed with a ridge portion which is raised from the surface thereof, said ridge portion serving to constitute the input optical wave guide and the branch optical wave guide.

5. An optical switch as defined in claim 1, characterized in that the PLZT based thin film is formed with a load layer on the surface thereof, said load layer being made of dielectric material and serving to constitute the input optical wave guide and the branch optical wave guide passages.

6. An optical switch as defined in claim 5, characterized in that said load layer is constituted by a material selected from a group of dielectric materials comprising titanium oxide, tantalum oxide, niobium oxide, zirconium oxide, zinc oxide, aluminum oxide and silicon nitride.

7. An optical switch of the type including at least an input optical wave guide, two branch optical wave guides, a pair of transmission control electrodes and a branch portion at which said input optical wave guide is branched to said branch optical wave guide, said input optical wave guide and said branch optical wave guides being made of electro-optical material and said transmission control electrodes being arranged in spaced relation with a gap having a predetermined width therebetween at

a position located on the input optical wave guide or one of the branch optical wave guides, so that transmission of light beams through the input optical wave guide and the branch optical wave guide is controlled by applying a certain voltage to the transmission control electrodes and thereby changing the refractive index of the optical wave guide at the position located below said gap, characterized in that the input optical wave guide and the branch optical wave guides are constituted by a layer of PLZT ((Pb, La) (Zr, Ti) O<sub>3</sub>) based thin film which is formed by epitaxial growth on the base plate located C-plane of sapphire (α-alumina), that the branch portion is designed in the form of a Y-shaped branch by means of which light beams transmitted through the input optical wave guide is equally distributed into the branch optical wave guide which extend in parallel with one another to be united at another Y-shaped branch located at the outlet ends thereof, an output optical wave guide being jointed to the branch optical wave guides at the last-mentioned Y-shaped branch, and that the transmission control electrodes are located with the one optical wave guide interposed therebetween so that transmission of light beams is controlled by phase interference of transmitted light beams caused by applying a certain voltage to the transmission control electrodes.

8. An optical switch as defined in claim 7, characterized in that the PLZT based thin film constituting the input optical wave guide and the branch optical



wave guide has a mol ratio of Pb/Ti which is determined to be in the range of  $0.65 < \text{Pb/Ti} < 0.90$ .

9. An optical switch as defined in claim 8, characterized in that the surface of the PLZT based thin film is located on (111)-plane of sapphire.

10. An optical switch as defined in claim 7, characterized in that the PLZT based thin film is formed with a ridge portion which is raised from the surface thereof, said ridge portion serving to constitute the input optical wave guide and the branch optical wave guides.

11. An optical switch as defined in claim 7, characterized in that the PLZT based thin film is formed with a load layer on the surface thereof, said load layer being made of dielectric material and serving to constitute the input optical wave guide and the branch optical wave guides.

12. An optical switch as defined in claim 11, characterized in that said load layer is constituted by a material selected from a group of dielectric materials comprising titanium oxide, tantalum oxide, niobium oxide, zirconium oxide, zinc oxide, aluminum oxide and silicon nitride.

13. An optical switch of the type including at least an input optical wave guide, two branch optical wave guide, a pair of transmission control electrodes and a branch portion at which said input optical wave guide is branched to said branch optical wave guides, said input optical wave guide and said branch optical wave

guides being made of electro-optical material and said transmission control electrodes being arranged in spaced relation with a gap having a predetermined width therebetween at a position located on the input optical wave guides or one of the branch optical wave guides, so that transmission of light beams through the input optical wave guide and the branch optical wave guides is controlled by applying a certain voltage to the transmission control electrodes and thereby changing refractive index of the optical wave guide at the position located below said gap, characterized in that the input optical wave guide and the branch optical wave guides are constituted by a layer of PLZT ((Pb, La) (Zr, Ti) O<sub>3</sub>) based thin film which is formed by epitaxial growth on the base plate located C-plane of sapphire ( $\alpha$ -alumina), that a second Y-shaped branch is formed by jointing a main optical wave guide to a second branch optical wave guide at the position where the input optical wave guide is jointed to a first optical wave guide, said main optical wave guide being constructed by a combination of the input optical wave guide and the first branch optical wave guide which is formed as an extension from the former, and that the transmission control electrodes are located on the second Y-shaped branch so that light beams transmitted through the main light optical wave guide are transmitted forward through the second Y-shaped branch or totally reflected there at to the second branch optical wave guide by applying a certain voltage to the transmission control electrodes,

thereby reducing the refractive index of the second Y-shaped branch at the position located below the gap.

14. An optical switch as defined in claim 13, characterized in that the PLZT based thin film constituting the input optical wave guide and the branch optical wave guides has a mol ratio of Pb/Ti which is determined to be in the range of  $0.65 < \text{Pb/Ti} < 0.90$ .

15. An optical switch as defined in claim 13, characterized in that the surface of the PLZT based thin film is located on (111)-plane of sapphire.

16. An optical switch as defined in claim 13, characterized in that a plurality of leakage control electrodes are arranged in spaced relation with a second gap having a predetermined width between it and adjacent ones at the boundary area as defined by the main light optical wave guide and the second branch optical wave guide so that light beams transmitted through the main optical wave guide is transmitted forward further or fully reflected to the second branch optical wave guide by selectively applying a certain voltage to a predetermined combination of the transmission control electrodes and the leakage control electrodes.

17. An optical switch as defined in claim 16, characterized in that the second gap extends in parallel with the first-mentioned gap.

18. An optical switch as defined in claim 16, characterized in that a second input optical wave guides is provided in the form of an extension from the second

branch optical wave guide so as to form a third Y-shaped branch, that the width of the first and second input optical wave guides and the first and second branch optical wave guides is determined to be in an area located in the vicinity of the Y-shaped branch in such a manner as to increase toward the central part of the third Y-shaped branch and that the outer peripheral lines of the first and second input optical wave guides and the first and second branch optical wave guides extend smoothly there-between while scribing the hyperbolic track.

FIG. 1

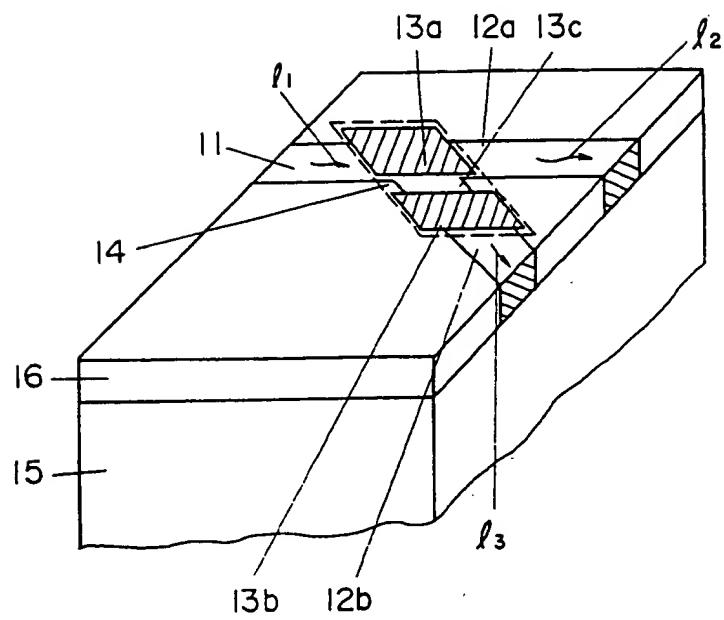


FIG. 2

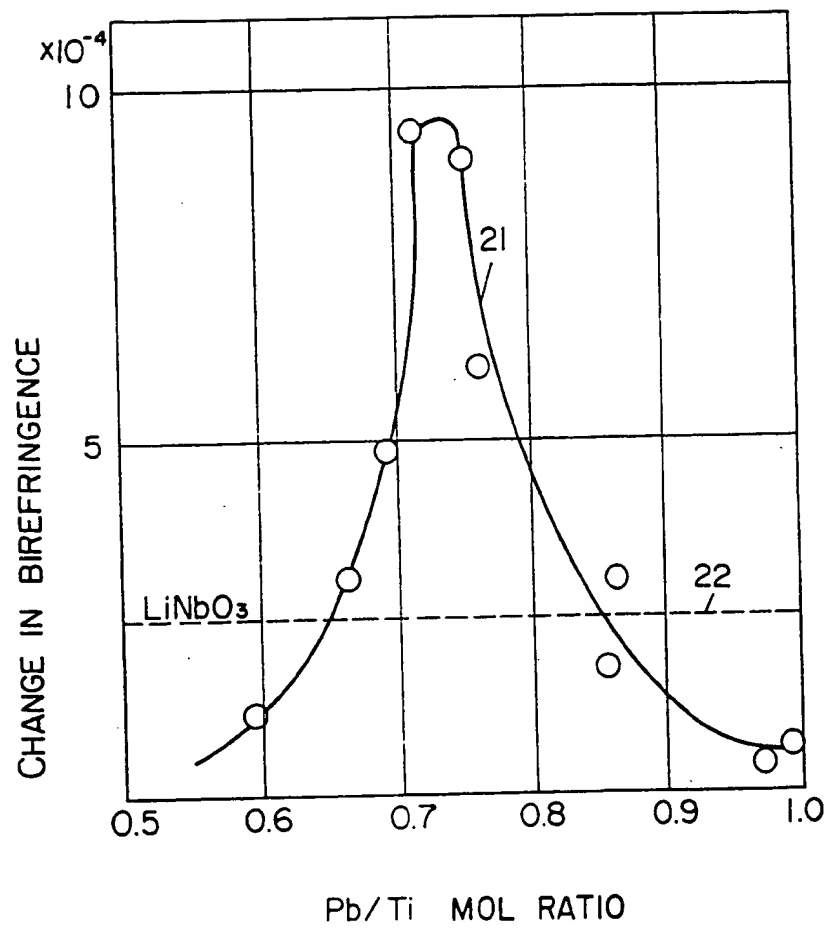


FIG.3

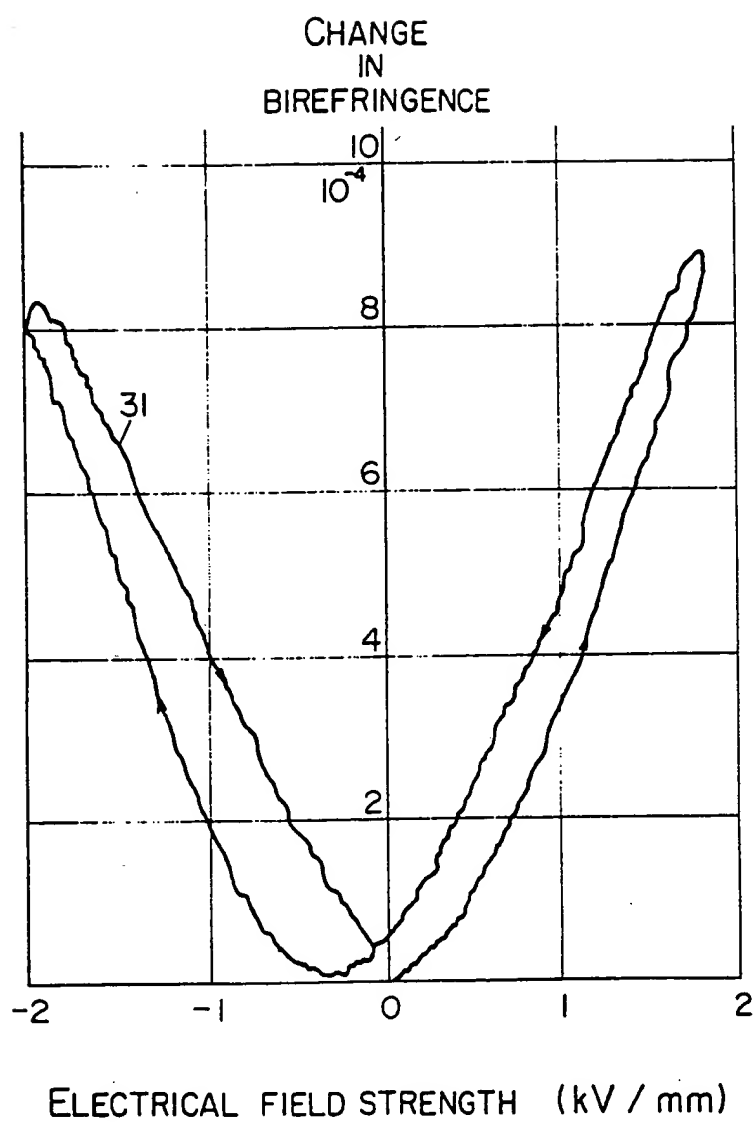






FIG. 5

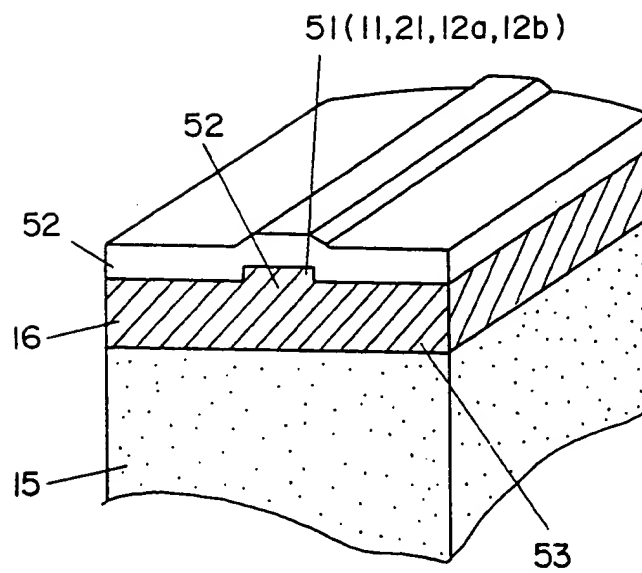


FIG. 6

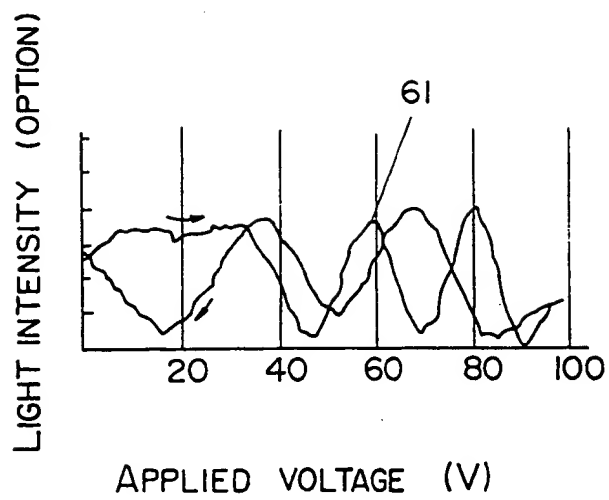


FIG. 7

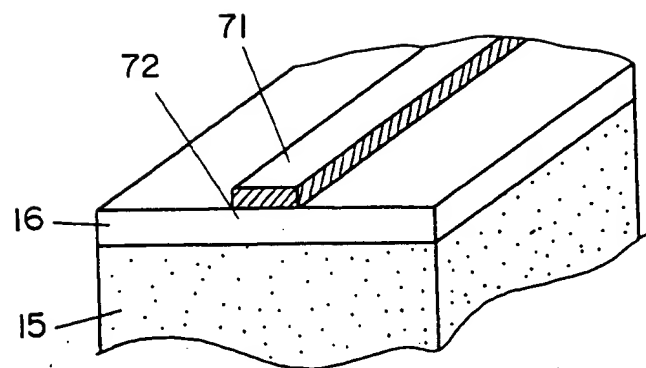
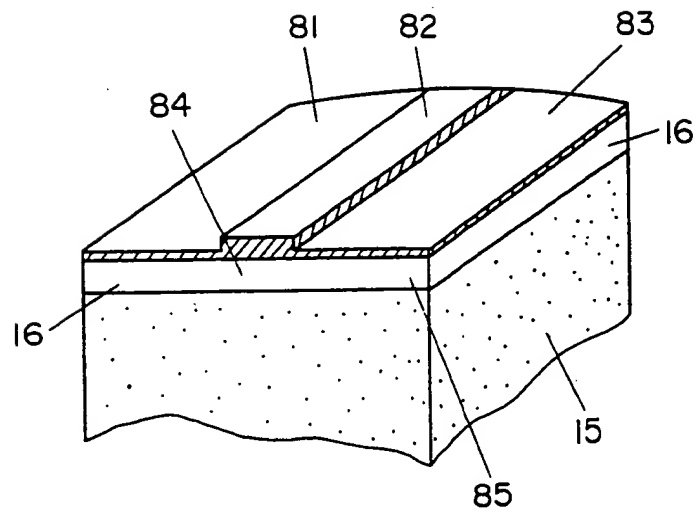


FIG. 8

(a)



(b)

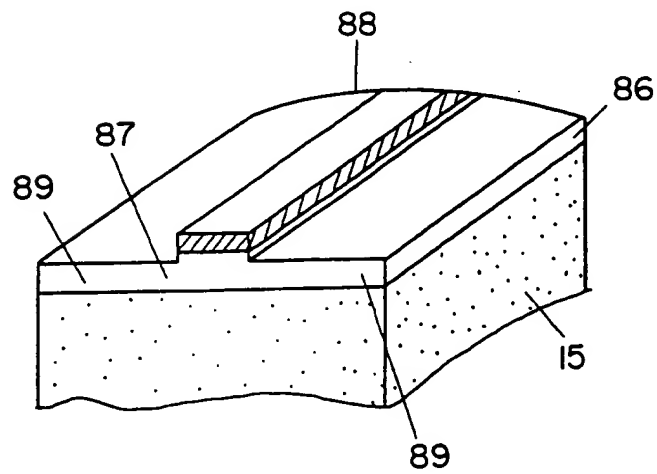




FIG. 10

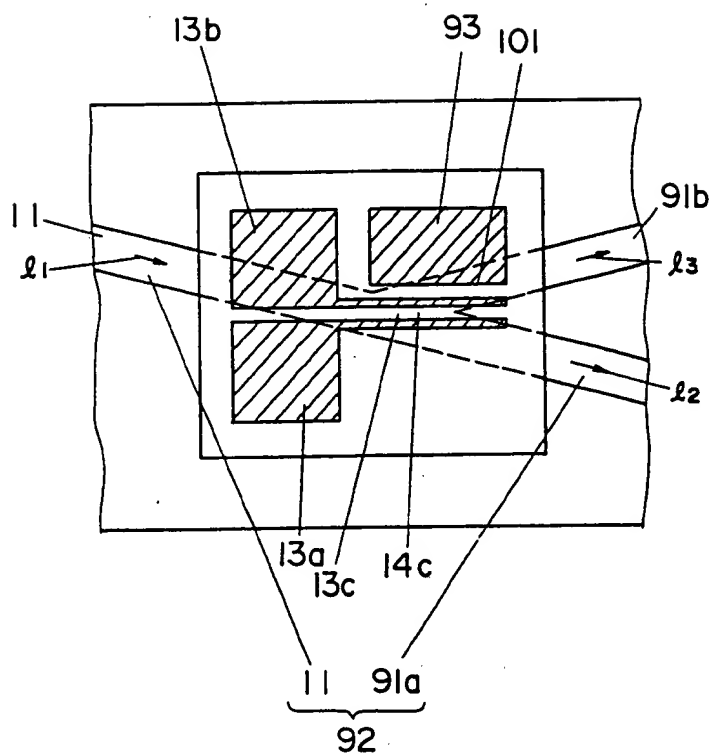
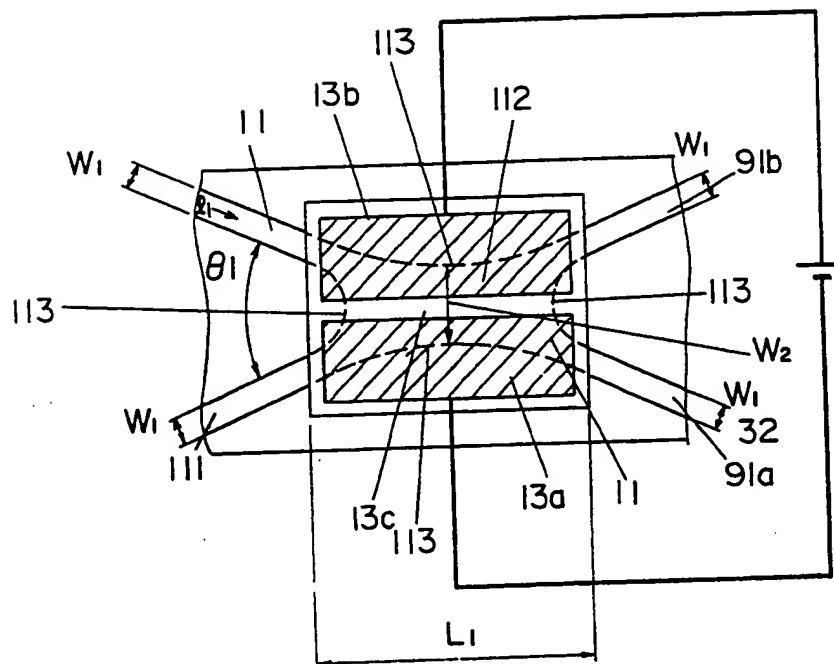


FIG. 11



## LIST OF REFERENCE NUMERAL IN DRAWING

- 11 ..... Input Optical Wave Guide
- 12a, 12b ..... Branch Optical Wave Guide
- 13a, 13b ..... Transmission Control Electrode
- 13c ..... Gap
- 14 ..... Branch
- 15 ..... Sapphire Substrate
- 16 ..... PLZT Group Thin Film
- 21 ..... Curve indicating Relationship between  
Thin Film Composition and Change in  
Birefringence Index Upon Application  
of 2 kV/mm
- 22 ..... Reference Curve indicating Change in  
Birefringence Index of  $\text{LiNbO}_3$  upon  
Application of 2 kV/mm
- 31 ..... Curve Indicating Relationship between  
Applied Voltage and Change in  
Birefringence Index
- 14a ..... Y-Shape Branch
- 14c ..... Second Y-Shape Branch
- 112 ..... Third Y-Shape Branch
- 22 ..... Output Optical Wave Guide
- 51 ..... Ridge Portion
- 61 ..... Curve indicating Relationship between  
Light Intensity and Applied Voltage  
with respect to Embodiment
- 71 ..... Load Layer
- 72 ..... Load-Type Optical Wave Guide
- 81 ..... Load Layer
- 92 ..... Main Optical
- 93 ..... Leakage Control Electrode
- 101 ..... Second Gap
- 113 ..... Outer Peripheral Line



# INTERNATIONAL SEARCH REPORT

International Application No.

PCT/JP84/00039

0137851

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (If several classification symbols apply, indicate all) *		
According to International Patent Classification (IPC) or to both National Classification and IPC Int. Cl <sup>3</sup> G02F 1/31, G02F 1/05, G02B 5/174		
<b>II. FIELDS SEARCHED</b>		
Minimum Documentation Searched *		
Classification System	Classification Symbols	
IPC	G02F 1/03, G02F 1/05, G02F 1/07, G02F 1/29 G02F 1/31, G02F 1/315, G02B 5/174	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched *		
Kokai Jitsuyo Shinan Koho 1971 - 1983 Jitsuyo Shinan Koho 1960 - 1983		
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT</b> **		
Category *	Citation of Document, ** with Indication, where appropriate, of the relevant passages **	Relevant to Claim No. **
Y	JP, B2, 55-2822 (Hitachi, Ltd.) 22 January 1980 (22. 01. 80) Table 1	2-3, 8-9, 14
Y	JP, A, 58-5718 (Leo Giken Kabushiki Kaisha) 13 January 1983 (13. 01. 83) Fig. 5	7-11
Y	JP, A, 54-7951 (Mitsubishi Electric Corp.) 20 January 1979 (20. 01. 79) Fig. 1	1-6, 13-18
Y	JP, A, 57-97517 (Fujitsu Ltd.) 17 June 1982 (17. 06. 82)	16-18
Y	JP, A, 57-182719 (Matsushita Electric Industrial Co., Ltd.) 10 November 1982 (10. 11. 82)	1-18
Y	Yanai Hisayoshi "Hikari Tsushin Handbook" 1 September 1982 (01. 09. 82) Asakura Shoten (Tokyo) P. 341, P. 262	4-6, 10-12
* Special categories of cited documents: ** "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "Z" document member of the same patent family		
<b>IV. CERTIFICATION</b>		
Date of the Actual Completion of the International Search *		Date of Mailing of this International Search Report *
April 24, 1984 (24. 04. 84)		May 14, 1984 (14. 05. 84)
International Searching Authority *		Signature of Authorized Officer **
Japanese Patent Office		

## FURTHER INFORMATION CONTINUED FROM THE SECOND SHEET

0137851

Y	Publication Office The 2nd Meeting on Ferroelectric Materials and Their Applications Hen "Proceedings of the 2nd Meeting on Ferroelectric Materials and Their Applications" (1979) KEIHIN PRINTING (Tokyo) P. 161 - 166	1 - 18
Y	JP, A, 53-96853 (Thomson - CSF) 24 August 1978 (24. 08. 78) Fig. 7 & FR, A, 2379086 & DE, A, 2804105 & US, A, 4196964 & GB, A, 1576595 & FR, B, 2379086	18

V. ☐ OBSERVATIONS WHERE CERTAIN CLAIMS WERE FOUND UNSEARCHABLE<sup>10</sup>

This international search report has not been established in respect of certain claims under Article 17(2) (a) for the following reasons:

1. ☐ Claim numbers..... because they relate to subject matter<sup>11</sup> not required to be searched by this Authority, namely:2. ☐ Claim numbers..... because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out<sup>12</sup>, specifically:VI. ☐ OBSERVATIONS WHERE UNITY OF INVENTION IS LACKING<sup>11</sup>

This international Searching Authority found multiple inventions in this international application as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims of the international application.2. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims of the international application for which fees were paid, specifically claims:3. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claim numbers:4. ☐ As all searchable claims could be searched without effort justifying an additional fee, the international Searching Authority did not invite payment of any additional fee.

## Remark on Protest

☐ The additional search fees were accompanied by applicant's protest.☐ No protest accompanied the payment of additional search fees.